



## OMAX 55100 JetMachining Center

With over a decade in operation, the OMAX 55100 JetMachining® Center is the industry standard workhorse for high speed precision machining. From prototyping to full scale manufacturing, the 55100 can cut materials up to 4' x 8' quickly and efficiently. The simple programming takes DXF or CAD drawings and quickly creates cutting paths, making the 55100 ideal for short-run part production and just-in-time manufacturing. From small job shops to large production facilities, the 55100 JetMachining Center reduces cutting times and increases profitability.

### FEATURES & BENEFITS

- Fastest cutting speeds and best precision compared to any abrasivejet in the industry and is backed by our exclusive IntelliMAX® Software with real world cutting data
- Programmable Motorized Z-Axis with a precision MAXJET® 5i Nozzle Assembly can boost cutting productivity and process efficiency
- Tilt-A-Jet® taper compensating abrasivejet cutting head (available as an option)
- Precision X-Y Axis rigidly mounted to the cutting table
- Pre-loaded linear bearings and precision ball screws
- Low maintenance, high reliability scissor-style hard plumbing
- Drive system sealed against water, dirt, and grit
- High efficiency Generation 4 EnduroMAX® pump systems available in 30, 40, or 50 hp with operating efficiencies up to 85%
- Rapid Water Level Control for quiet and clean submerged cutting
- Bulk Abrasive Delivery System transports garnet from the assembly's large hopper into the Zero Downtime Hopper located on the Z-Axis
- Optional Variable Speed Solids Removal System (VS-SRS) designed for tough industrial use increases uptime through automated solids removal
- Machines a wide range of materials and thicknesses, from metals and composites to glass and plastics
- Does not create heat-affected zones or mechanical stresses
- No tool changes and minimal fixturing reduces setup by 50% or more
- No additional water required for pump cooling
- Small, efficient footprint for minimal floorspace utilization
- Leaves behind a satin-smooth edge, reducing secondary operations
- No noxious gases, liquid and oils used in, or caused by, the machining process
- EnduroMAX pump technology delivers the highest nozzle horsepower in the industry for faster and more efficient cutting
- Completes most work below 80 dBA at one meter for submerged cutting
- Environmentally "green" system with quiet and clean operation with low electrical consumption
- Highly robust and reliable pump design capable of over 1000 hours between maintenance
- Shipped as a completely pre-assembled and factory-tested system



The OMAX Technology Guarantee entitles you, as the original owner, to free OMAX software upgrades for the life of the machine.



# 55100

## MACHINE DIMENSIONS

Footprint (with controller)	12'11" x 7'10" (3,937 mm x 2,388 mm)
Weight (tank empty)	8,000lb (3,629 kg)
Height (with scissor plumbing)	9'10" (2,998 mm)
Operating Weight	22,000 lb (10,000 kg)

## WORK ENVELOPE

X-Y Cutting Travel*	8'4" x 4'7" (2,540 mm x 1,397 mm)
Z-Axis Travel*	8" (203mm)
Table Size	10'6" x 5'5" (3,200 mm x 1,650mm)

## DRIVE DESCRIPTION

- Closed loop, digital drives
- Brushless servo motors
- Pre-loaded ball screws, recirculating ball bearings
- Linear bearings with hardened, precision ground ways
- Cantilever Y-Axis on bridge X-Axis



## STANDARD MODEL SPECIFICATIONS

Material Support Slats	4" x 1/8" Galvanized Steel
Maximum Supported Material Load	400 lbs/sq ft (1,950 kg/sq meter)
Electrical Requirements	3-Phase, 380-480 VAC $\pm$ 10%, 50-60 Hz
Noise Level	Below 80 dBA at one meter for submerged cutting
Speed	180 in/min (4,572 mm/min)
Accuracy	$\pm$ 0.001" ( $\pm$ 0.025 mm)
Repeatability	$\pm$ 0.001" ( $\pm$ 0.025 mm)
Ballbar Circularity	$\pm$ 0.003" ( $\pm$ 0.127 mm)

## OPTIONAL ACCESSORIES

- Tilt-A-Jet Cutting Head for taper compensation
- Variable Speed SRS (VS-SRS)
- Collision Sensing Terrain Follower (with Tilt-A-Jet only)
- Z-Axis Drill
- Precision Optical Locator (POL)
- Rotary Axis
- Water-only MAXJET 5 for cutting soft materials
- OMAX Mini MAXJET 5i Nozzle Assembly
- Manual Tilt Z
- Stone Cutting Kit
- Laminar Filter
- Waterjet Brick Kit
- Catcher Tank Armor Plating
- Stainless Steel Tank Cover Kit
- Material Holding Kit
- Laser Feature Finder

\*Optional accessories may reduce travel. Photos may show optional accessories. For a complete list of accessories, contact an OMAX sales representative. Pumps are built to meet UL and CE specifications. Contact OMAX for detailed utility requirements.

## ABOUT OMAX

OMAX is the global total solutions provider in advanced abrasive waterjet systems. Our intuitive Intelli-MAX Software Suite simplifies programming and reduces setup times, increasing your productivity. OMAX engineers continue to innovate technology for waterjet machining, from proven 4th generation pump designs to cutting edge drive systems with micron-level accuracy. With the largest abrasive waterjet support network in the world, OMAX continues to shape the future of waterjets.

To see how an OMAX JetMachining Center can save you time and money, call or visit our website and request a free part analysis today.

**ABRASIVE WATERJET**  
v.s. OTHER METHODS

[WWW.OMAX.COM/COMPARE](http://WWW.OMAX.COM/COMPARE)

CE Specifications subject to change without notice.  
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Made in the USA

**OMAX CORPORATION**  
21409 72nd Avenue South  
Kent, WA 98032  
TEL 1-253-872-2300 / 1-800-838-0343  
FAX 1-253-872-6190

